

The study book blueprint

Language Threshold / reusable paperback template

6 × 9 inch, no-bleed interior. Upright Georgia headings and Arial text. Embedded fonts, readable bilingual pairs and restrained grayscale interiors keep study clear and printing economical.

A repeatable lesson

1. One workplace communication objective.
2. Eight useful words with Spanish first and English beside it.
3. Six phrases to read aloud and recall.
4. A short role-based conversation and bilingual reading.
5. Retrieval exercises with writing space.
6. A dedicated write-in page: word-bank gaps, a personal exchange and a recall checklist.
7. A separate answer key and quick word finder.
8. End-of-book matching, word search, phrase scrambles and role challenges, with checked solutions.

Build a useful edition

Select Core plus one trade, Core plus two trades, or selected lessons from all trades. Medical editions combine common communication with role-specific situations.

Activity design

Derive practice and game answers from the selected lessons. Use one-to-one matching clues, preserve all scramble words, and verify word-search coordinates and unique solutions. Show correct Spanish spelling outside accent-free puzzle grids. Open-ended work needs model guidance, not a single rigid answer.

Production checklist

Edit source JSON, run scripts/build_books.py, inspect rendered pages, and obtain fluent Spanish subject-matter review. Confirm rights, metadata and ISBN choices. Order and approve a printer proof before enabling sales. Generate a separate wraparound cover using the printer's exact final page count and paper template.

Print and Kindle are separate layouts

These PDFs are pilot interior review copies. For Amazon paperback, validate the final interior and separate cover in KDP. For Kindle, export a reflowable EPUB with bilingual paragraphs, linked answers and prompts that work without writing on the page.

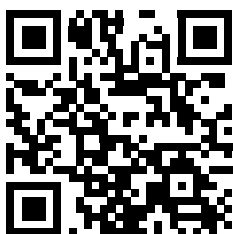
Trifolds

The six-panel PDFs are two-sided letter-size printable guides. Test the fold order and duplex orientation on your printer. Lulu stapled booklets are a different product; folded trifold fulfillment needs a confirmed supplier.

Connect each chapter to practice

Add a chapter opener with a vector QR code, a clickable readable short link, a paper study route and a practice goal. Maintain an explicit mapping to the real app module ID. Never infer a module ID from a chapter title.

Example: Roofing module



<https://books.worker-bee.app/study/roofing>

Quality checks

Keep a white quiet zone of four modules around the QR code. Print at actual size. Decode the QR from the final rendered PDF, check the redirect and verify that the app selects the expected module and language. Retain the readable link for people who cannot scan.

Access and maintenance

The /study/ short links redirect to the app and can be maintained without reprinting a book. Clearly state that some app activities may require an account or paid plan. Chapter QR codes do not grant access or claim that the book follows the full app curriculum.